

Work Order ID 76665

76665

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November-18-11 12:39:49 PM

Item ID: D205-634-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Skidtube

Stop ***NS2***


Start Date: 11/18/11 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/21/11 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: 
QC:

Date:

Tooling:

Date:

Run Start ***NR1***

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D205-634	Rev F

100 ***100***  0.00

DC Memo 0.00
Document Control Photocopy bluefile & type labels per PPP D205-634-011
CHG 007


110 Pick Kit 0.00

110 Memo 0.00
Packaging
Packaging


120 QC4- 100% Inspect kits for completeness 0.00

120 Memo 0.00
QC
Quality Control

77450

 12 01 06 ①
H H MLT 12-1-5

 12/01/11

 12 01 06 ①

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Cust Item ID:

Required Date: 11/21/11 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-634-011								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten signature and initials

12/1/9

*umf
12-01-06*

Picklist Print

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Work Order ID: 76665

Parent Item: D205-634-011

Parent Item Name: Skidtube

Start Date: 11/18/11

Required Date: 11/21/11

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:P02.08.28Removed QC5 from Step 5KJ

IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC

IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008

DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-041 Replacement Skidtube		Manufactured	No			110	Each	4.0000	1	1	77450		

Location	Loc Qty	Loc Code
FG	-1	
56133	0	
56134	0	
56135	0	
56136	0	
56137	0	
56565	0	
56566	0	
FG073	5	
72092	1	
72290	1	
72859	1	
72860	1	

K10003

Saddle, D205-634-011

Manufactured No

110 Each 3.0000

1

1

Location	Loc Qty	Loc Code
PKG	3	
57963	0	
73752	2	
75072	1	